

**AMENDMENTS TO THE CLAIMS**

The following listing of claims replaces all prior versions of claims in the application.

1. (Original): A method of producing an elliptically polarizing plate comprising the steps of:
  - forming a first birefringent layer on a surface of a transparent protective film (T);
  - laminating a polarizer on a surface of the transparent protective film (T); and
  - forming a second birefringent layer by laminating a polymer film on a surface of the first birefringent layer, wherein:
    - the first birefringent layer and the polarizer are arranged on opposite sides of the transparent protective film (T);
    - the step of forming a first birefringent layer comprises the steps of:
      - applying an application liquid containing a liquid crystal material to a substrate subjected to alignment treatment;
      - forming a first birefringent layer on the substrate by treating the applied liquid crystal material at a temperature at which the liquid crystal material exhibits a liquid crystal phase;
      - and
    - transferring the first birefringent layer formed on the substrate to a surface of the transparent protective film (T); and
  - angles  $\alpha$  and  $\beta$  satisfy a relationship represented by the following expression (1):

$$2\alpha+40^\circ < \beta < 2\alpha+50^\circ \quad \dots(1)$$

where,  $\alpha$  represents an angle formed between a slow axis of the polarizer and a slow axis of the first birefringent layer, and  $\beta$  represents an angle formed between the absorption axis of the polarizer and a slow axis of the second birefringent layer.

2. (Original): The method according to claim 1, wherein:

the polarizer, the transparent protective film (T), the first birefringent layer formed on the substrate, and the polymer film used for forming the second birefringent layer are each a continuous film;

long sides of the polarizer, the transparent protective film (T), and the first birefringent layer formed on the substrate are continuously attached together to form a laminate including the polarizer, the transparent protective film (T), the first birefringent layer, and the substrate in the stated order;

the substrate is peeled off from the laminate; and

long sides of the laminate having the substrate peeled off and the polymer film used for forming the second birefringent layer are continuously attached together.

3. (Currently Amended): The method according to claim 1 [[or 2]], wherein the liquid crystal material comprises at least one of a liquid crystal monomer and a liquid crystal polymer.

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4. (Currently Amended): The method according to ~~any one of claims 1 to 3~~ claim 1,  
wherein the first birefringent layer comprises a  $\lambda/2$  plate.

5. (Currently Amended): The method according to ~~any one of claims 1 to 4~~ claim 1,  
wherein the second birefringent layer comprises a  $\lambda/4$  plate.

6. (Currently Amended): The method according to ~~any one of claims 1 to 5~~ claim 1,  
wherein the substrate comprises a polyethylene terephthalate film.

7. (Currently Amended): The method according to ~~any one of claims 1 to 6~~ claim 1,  
wherein the polymer film comprises a stretched film.

8. (Currently Amended): An elliptically polarizing plate, which is produced through  
the method according to ~~any one of claims 1 to 7~~ claim 1.

9. (Original): An image display apparatus, which comprises the elliptically polarizing  
plate according to claim 8.

10. (New): The method according to claim 2, wherein the liquid crystal material  
comprises at least one of a liquid crystal monomer and a liquid crystal polymer.

11. (New): The method according to claim 2, wherein the first birefringent layer comprises a  $\lambda/2$  plate.

12. (New): The method according to claim 3, wherein the first birefringent layer comprises a  $\lambda/2$  plate.

13. (New): The method according to claim 2, wherein the second birefringent layer comprises a  $\lambda/4$  plate.

14. (New): The method according to claim 3, wherein the second birefringent layer comprises a  $\lambda/4$  plate.

15. (New): The method according to claim 4, wherein the second birefringent layer comprises a  $\lambda/4$  plate.

16. (New): The method according to claim 2, wherein the substrate comprises a polyethylene terephthalate film.

17. (New): The method according to claim 3, wherein the substrate comprises a polyethylene terephthalate film.

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18. (New): The method according to claim 4, wherein the substrate comprises a polyethylene terephthalate film.

19. (New): The method according to claim 5, wherein the substrate comprises a polyethylene terephthalate film.